



Geon™ Vinyl Rigid Extrusion 6935

Rigid Polyvinyl Chloride

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Good Impact Resistance	• Good UV Resistance	• Good Weather Resistance
Agency Ratings	• CSA A440-M90		
Forms	• Pellets		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.46	1.46	ASTM D792
PVC Cell Classification	1-41434-33	1-41434-33	ASTM D4216
PVC Cell Classification	16354	16354	ASTM D1784
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	433000 psi	2990 MPa	ASTM D638
Tensile Strength ² (Yield)	6010 psi	41.4 MPa	ASTM D638
Flexural Modulus	422000 psi	2910 MPa	ASTM D790
Flexural Strength	11800 psi	81.2 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
Across Flow : 73°F (23°C), 0.125 in (3.18 mm), Compression Molded	22 ft·lb/in	1200 J/m	
Flow : 73°F (23°C), 0.125 in (3.18 mm), Compression Molded	19 ft·lb/in	1000 J/m	
Drop Impact Resistance			ASTM D4226
73°F (23°C) ³	1.10 in·lb/mil	48.9 J/cm	
73°F (23°C) ⁴	3.90 in·lb/mil	173 J/cm	
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D, 15 sec)	79	79	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	163 °F	72.8 °C	
CLTE - Flow	3.6E-5 in/in/°F	6.5E-5 cm/cm/°C	ASTM D696
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.0354 in (0.899 mm), ALL)	V-0	V-0	UL 94
Additional Information	Typical Value (English)	Typical Value (SI)	
Ease of Sizing	Excellent	Excellent	

Processing Information

Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	360 to 380 °F	182 to 193 °C

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Notes

- ¹ Typical values are not to be construed as specifications.

- ² Type I, 0.20 in/min (5.1 mm/min)

- ³ Procedure A, C.125 Dart

- ⁴ Procedure B, C.125 Dart

CONTACT INFORMATION

Americas

United States - Avon Lake
+1 440 930 1000

United States - McHenry
+1 815 385 8500

Asia

China - Guangzhou
+86 20 8732 7260

China - Shenzhen
+86 755 2969 2888

China - Suzhou
+86 512 6823 24 38

China - Suzhou
+86 512 6265 2600

Hong Kong -
+852 2690 5332

Taiwan - Yonghe City,
+886 9396 99740, +886 2929 1849

Europe

Germany - Gaggenau
+49 7225 6802 0

Spain - Barbastro (Huesca)
+34 974 310 314



Beyond Polymers.

Better Business Solutions.™

www.polyone.com

PolyOne Americas

33587 Walker Road
Avon Lake, Ohio 44012
United States
+1 440 930 1000
+1 866 POLYONE

PolyOne Asia

No. 88 Guoshoujing Road
Z.J Hi-tech Park, Pudong
Shanghai, 201203, China
+86 21 5080 1188

PolyOne Europe

6 Giällewee
+352 269 050 35

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